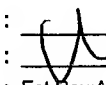
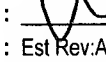


Date: Wednesday, 07/03/2007 12:36:59 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET ASS'Y
Job Number : 31051	
Estimate Number : 12522	
P.O. Number : N/A	Part Number : D35311
This Issue : 07/03/2007 S.O. No. : N/A	Drawing Number : UNDER REVIEW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 30403	Material : N/A
Written By : 	Due Date : 09/03/2007 Qty: 1 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A New Issue 06-09.06 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M6061T6S040	6061-T6 .040 Sheet
-----	-------------	--------------------



Comment: Qty.: 0.3972 sf(s)/Unit Total : 0.3972 sf(s)
6061-T6 .040 Sheet
(M6061T6S040)
Batch: M19380

ml 07 03 08

①

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
1-Cut as per Dwg D3531
Dwg Rev: U/R
Prog Rev: U/R

ml 07 03 08

①

2-Deburr if necessary

ml 07 03 08

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 03 08

①

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

ml 07/03/08

①

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



* **Comment:** NC BRAKE
Bend as per Dwg D3531

SB 07/03/08

①

Date: Wednesday, 07/03/2007 12:36:59 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSY

Job Number: 31051

Part Number: D35311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/09

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

m. h

07/03/09

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/3/12

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

SLAVE

07/3/12

CHARGE TO W/O 00053

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/03/12

Job Completion



07.03.12

